

## Innovative Combustion Solutions Worldwide

# GAS PRESSURE RFGULATORS

Eclipse offers a line of gas regulators for industrial applications of natural, mixed, manufactured and liquefied petroleum gases or LP gas-air mixture. The regulators are categorized according to design:

#### **Rubber Seat Poppet Type**

These regulators are designed primarily for main burner and pilot load applications where precise control of tiny flows is an essential operation requirement. Housings are cast aluminum.

#### Straight Thru-Flow Type

The patented design of these low pressure regulators provides accurate, sensitive regulation. This design also allows high flow rates with minimum pressure drops.

These regulators should not be used:
1) where the inlet pressure will be ten times greater than the outlet pressure, and 2) as tight shut-off valves.

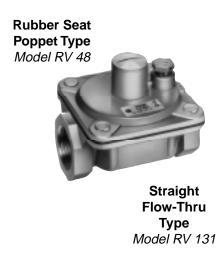
Outlet pressures may be varied by changing the diaphragm spring. Housings are aluminum for sizes through 3", and iron for the 4" size.

### **Double Diaphragm Type**

The RS Series is designed primarily for main burner and pilot load applications. They are ideally suited for industrial heaters and boilers. The double diaphragm balanced valve design prevents the inlet pressure from acting on the valve. Housings are aluminum.

#### **Positive Shut-Off Type**

The 325-5A is a lever acting regulator with an aluminum housing. It features a high leverage valve linkage to deliver positive dead end lock-up and precise regulation control from full flow down to tiny pilot flows. The 325-5A can be ordered with various springs to accomodate outlet pressures from 4"w.c. up tp 2 psi.







Double
Diaphragm
Type
Model R400S







# **Specifications**

	Pipe	Max. Inlet, PSI	SC	SCFH Flow at Various Pressure Drops (Natural Gas at 0.64 specific gravity)							Maximum	Temp. Limits,°F			Outlet Pressure		
	Size, Inches		0.3"	0.7"	0.8"	0.9"	1"	2.5"	4"	8"	16"	28"	Emergency PSI <sup>1</sup>	Min.	Max.	Mounting Position	Range <sup>2</sup> ("w.c.)
Rubber Seat Poppet Type-CGA Listed, AGA Certified																	
RV12LT	1/8	1/2	15	23	24	26							2.5	-40	275	Any	2.8 to 5.2
RV20VL	1/4	1/2	30	46	49	52	55						2.5	+32	225	Any	2.8 to 5.2
RV20VL	3/8	1/2	30	46	49	52	55						2.5	+32	225	Any	2.8 to 5.2
RV48	1/2	1/2	130	199	212	225							2.5	+32	225	Any	5 to 12
Straigh	nt-Thru	Flow T	vpe-0	GA Lis	sted: A	GA Ce	ertified	for 1	2 PSIC	3							·L
Straight-Thru Flow Type-CGA Listed; AGA Certified for 1/2 PSIG  (AGA certified for the ranges shown in bold numbers, with the outlet pressures shown as standard.																	
RV 52	1/2	1/2	262	400	427	453	478	756	956				3	-40	205	Any	5 to 12
HV 52	3/4	1/2	262	400	427	453	478	756	956				3	-40	205	Any	5 to 12
RV 53	3/4	1/2	375	573	612	650	684	1081	1369				3	-40	205	Any	5 to 12
HV 53	1	1/2	375	573	612	650	684	1081	1369				3	-40	205	Any	5 to 12
RV 61	1	1	675	1004	1073	1138	1200	1897	2464				5	-40	205	Any	5 to 12
	1-1/4	1	675	1004	1073	1138	1200	1897	2464				5	-40	205	Any	5 to 12
RV 81	1-1/4	1	1350	2062	2204	2339	2465	3897	4929				5	-40	205	Upright	5 to 12
	1-1/2	1	1350	2062	2204	2339	2465	3897	4929				5	-40	205	Upright	5 to 12
RV 91	2	1	2100	3208	3429	3637	3834	6062	7668				5	-40	205	Upright	5 to 12
	2-1/2	1	2100	3208	3429	3637	3834	6062	7668				5	-40	205	Upright	5 to 12
RV 111	2-1/2	1	4750	7256	7757	8227	8572	13,553	17,161				5	-40	125	Upright	5 to 12
	3	1	4750	7256	7757	8227	8572	13,553	17,161				5	-40	125	Upright	5 to 12
RV 131	4	2	8200	12,525	13,390	14,202	14,971	23,672	29,942				15	-40	125	Upright	5 to 12
Double	Diaph	ragm T	уре										•				
R400S	1/2	5	105	160	171	182	192	304					12.5	-40	205	Any	4 to 12
R500S	3/4	5	240	367	392	416	438	693	876				12.5	-40	205	Any	4 to 12
Positiv	Positive Shut-Off Type																
	1/2	10	70	107	114	121	128	202	255	361	509	673	65	-40	205	Any	
325-5A	3/4	10	70	107	114	121	128	202	255	361	509	673	65	-40	205	Any	4 to 12
	1	10	70	107	114	121	128	202	255	361	509	673	65	-40	205	Any	

<sup>=</sup> At these flows and regulator pipe sizes, velocity pressures exceed 0.5. To avoid excessive pressure drops, use larger pipe upstream and downstream of the regulator. Contact your Eclipse representative for assistance.

# **Optional Springs**

Model	Pressure Range "w.c.	Part No.	Spring Color		
RV52		12295	Brown		
RV53		12296			
RV61		12297			
RV81	1 to 3.5	12298			
RV91		12299			
RV111		12300			
RV131		CON			
RV61		14314			
RV81		12316	Red		
RV91	10 to 22	12317			
RV111	10 10 22	12319			
RV131		CON			
325-5A		10928-2			
325-5A	15 to 30	10928-3	Yellow		
325-5A	1 to 2psi	10928-4	Tagged		

**Note:** If the outlet pressure can be provided by two different springs, select the higher outlet pressure

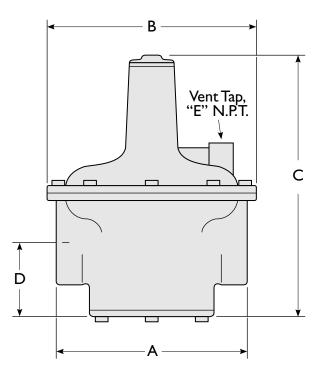
# **Sizing and Selection**

- 1) Determine the following:
  - a) Inlet pressure to regulator
  - b) Outlet pressure required from regulator
  - c) SCFH required through regulator
  - d) Desired size of regulator
- Subtract outlet pressure from inlet pressure and divide by two. Use this figure as the maximum allowable pressure drop when sizing the regulator.
- 3) In the Specifications table above, find the column closest to, but not exceeding, the maximum allowable pressure drop.
- 4) Read down to find a regulator of the correct pipe size with a flow closest to, but not less than, the required SCFH.

 $rac{1}{2}$  Maximum inlet pressures that the regulator can contain. Depending on model, some internal parts may be damaged.

<sup>&</sup>lt;sup>2</sup> For springs supplied as standard. See "Optional Springs" chart for availability of other springs.

# **Dimensions**



Catalog	Part	Pipe		Approx. Ship. Wt.					
Number	Number	Size	Α	В	С	D	E	(Lbs.)	
RV12LT	17127-1	1/8	1-11/16	1-3/8	1-11/16	3/8	_	1	
RV20VL	15027	1/4	2-3/8	1-3/4	2-1/8	1/2	5/16*	1	
RV20VL	17127-6	3/8	2-3/8	1-3/4	2-1/8	1/2	5/16*	1	
RV 48	12271	1/2	3-3/8	3	2-3/4	3/4	1/8	1-1/4	
RV 52	12274 12276	1/2 3/4	3-3/16	3-1/4	5-1/16	1-1/2	1/8	1-1/4	
RV 53	12277 12278	3/4 1	3-5/8	3-7/8	5-13/16	1-5/8	1/8	1-1/2	
RV 61	12279 12280	1 1-1/4	4-3/8	5-7/16	6-7/16	1-5/8	1/8	2-1/2	
RV 81	12282 12284	1-1/4 1-1/2	6	7	8-5/8	2-5/8	1/4	5-1/4	
RV 91	12285 12286	2 2-1/2	6-1/2 7-1/8	9-1/8 9-1/8	10-13-16 10-1/2	2-3/8 2-7/16	1/4 1/4	9 9	
RV 111	12288 12290	2-1/2 3	9	13-7/16	15-1/16	3-7/16	1/4	20	
RV 131	Contact Factory	4	13-7/8	18	23-1/4	5-1/16	3/4	127	
R400S	17127-8	1/2	2	2	3-1/4	15/16	1/8	1/2	
R500S	17127-9	3/4	3	3-1/8	4-11/16	1-3/16	1/8	1	
325-5A	10866 10888 10897	1/2 3/4 1	5-7/8	5-7/16	5-1/4	15/16	3/8	2	

 $<sup>^{\</sup>ast}$  5/16"–24 THD for 1/8" O.D. tube connector, p/n 13204.



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